

Operating Instructions for the Crusader 3000B-HEAT Heated Spotter

1. **Filling the Spotter with cleaning solution:**
 - a. Release the front and rear draw latch and lift off the upper recovery tank.
 - b. Add the water and the chemicals to the lower (solution) tank.
 - c. Replace the upper (recovery) tank on top of the lower (solution) tank and latch both the front and rear latches.

2. **To operate the Spotter:**
 - a. Attach the solution hose feed line to the female quick disconnect on the front of the spotter.
 - b. Attach the vacuum hose to the vacuum inlet on the recovery tank at the top of the spotter.
 - c. The switch on the right when you are facing the rear of the spotter has three (3) positions. When the switch is placed in the up position both the pump and the vacuum motor will run. When the switch is placed in the center position, the entire unit is turned off. When the switch is placed in the down position, only the pump will run. This switch position (down) is typically used for pre-spraying or spotting the carpet prior to vacuuming up the solution.
 - d. When you turn the pump on, (or the pump and the vacuum on), it takes the pump a few seconds to prime and start spraying. You may have to hold the trigger on the hand tool or the wand for a few seconds before it starts to spray out the solution.
 - e. **Before you turn the heater on**, make sure the pump has been turned on and primed. To prime the pump, fill the solution tank with solution and both the solution hose and vacuum hose. Turn on the pump switch and then pull the trigger on the hand tool and hold it until solution sprays out. You can now turn on the heater.
 - f. The switch on the left when you are facing the rear of the spotter is for the heater. This should only be turned on when you are using the unit, as it is an on demand type heater and it heats the solution while it flows through the heater. It does not heat the solution in the tank.
 - g. Be sure you never let the pump and/or heater run when there is no solution in the tank, as the pump will burn out and this is NOT covered under warranty.
 - h. Be sure to NEVER leave the heater on when you are NOT using the unit, as the heater will eventually burn out and this is NOT covered under warranty. The heater is an on demand type heater which heats the water when the solution flows through it, so there is no reason to leave it on when you are not using the spotter.

3. **Cleaning the unit and Storage:**
 - a. To empty the recovery tank, first remove the vacuum hose. Then release both the front and rear latches and lift off the top recovery tank.
 - b. Pour out the dirty solution through the vacuum inlet. This is of course after you have removed the vacuum hose from the inlet and the recovery tank from the bottom solution tank.
 - c. When you are finished using the spotter, unscrew the clear plastic access cover on the recovery tank and flush out any residual dirt and allow it to dry out. Also, be sure to empty out any extra solution from the solution tank and allow it to dry out before replacing the recovery tank on the unit and putting it in storage. Be sure to always store the unit and it's accessories in a place where it is above freezing. If the unit and/or hand tool/wands freeze, this could cause damage to the pump, heater, and other internal components.

4. **Trouble Shooting:**

- a. If the pump doesn't spray make sure you have enough solution in the bottom tank to cover the small screen filter. This is the inlet where chemicals flow to the pump so it must be submersed in solution. Also make sure that the solution hose connector is pushed all the way into the female connector on the spotter and that the jet on the hand tool or wand is not plugged.
- b. Place the switch in the "pump only" position and listen to see if you can hear the pump running.
- c. Depress the trigger on the hand tool or wand so that the air can be released and the solution is allowed to flow.
- d. If the vacuum recovery is weak:
 - ⇒ Check to make sure the top tank is in the proper position and both draw latches are engaged.
 - ⇒ Check to make sure the ball float shut off inside of the recovery tank is clean.
 - ⇒ Check for blockage in hose and hand tool inlet.
 - ⇒ Check the gasket on the vacuum motor and replace both the gasket and screen if they appear to be worn or missing.

5. **Replacing the pump or vacuum motor:** Simply remove the recovery tank, after you make sure the unit is not plugged into a wall socket. Tip the unit over and remove the six (6) screws that hold on the back cover. You can change out the vacuum motor by simply removing the two (2) screws holding it onto the motor plate. If you need to change the pump remove the two (2) screws holding the front plate in place, and loosen the clamp holding the hose onto the hose barb coming out of the tank. After you change out the pump and reconnect the hoses, set the front cover in place, (do not put in the front two (2) screws yet). Set the back cover in place and insert the 3/4" screw with the spacers between the 2 (two) covers in the center underneath where the two (2) covers overlap. Start these two (2) screws first, and then put the four (4) screws in the back along with the two (2) screws in the front. Then tighten all eight (8) screws securely. If you start the two (2) screws underneath with the spacers first, the unit will go back together easily.

Industrial Product Limited Warranty

The Crusader spotter is warranted to be free of defects in material and workmanship under normal use, for a period of one (1) year from the date of manufacture.

The limited warranty will not apply to pumps/products that were improperly installed, misapplied, damaged, altered, or are incompatible with fluids.

All industrial pumps/products must be flushed of any chemicals before shipping.

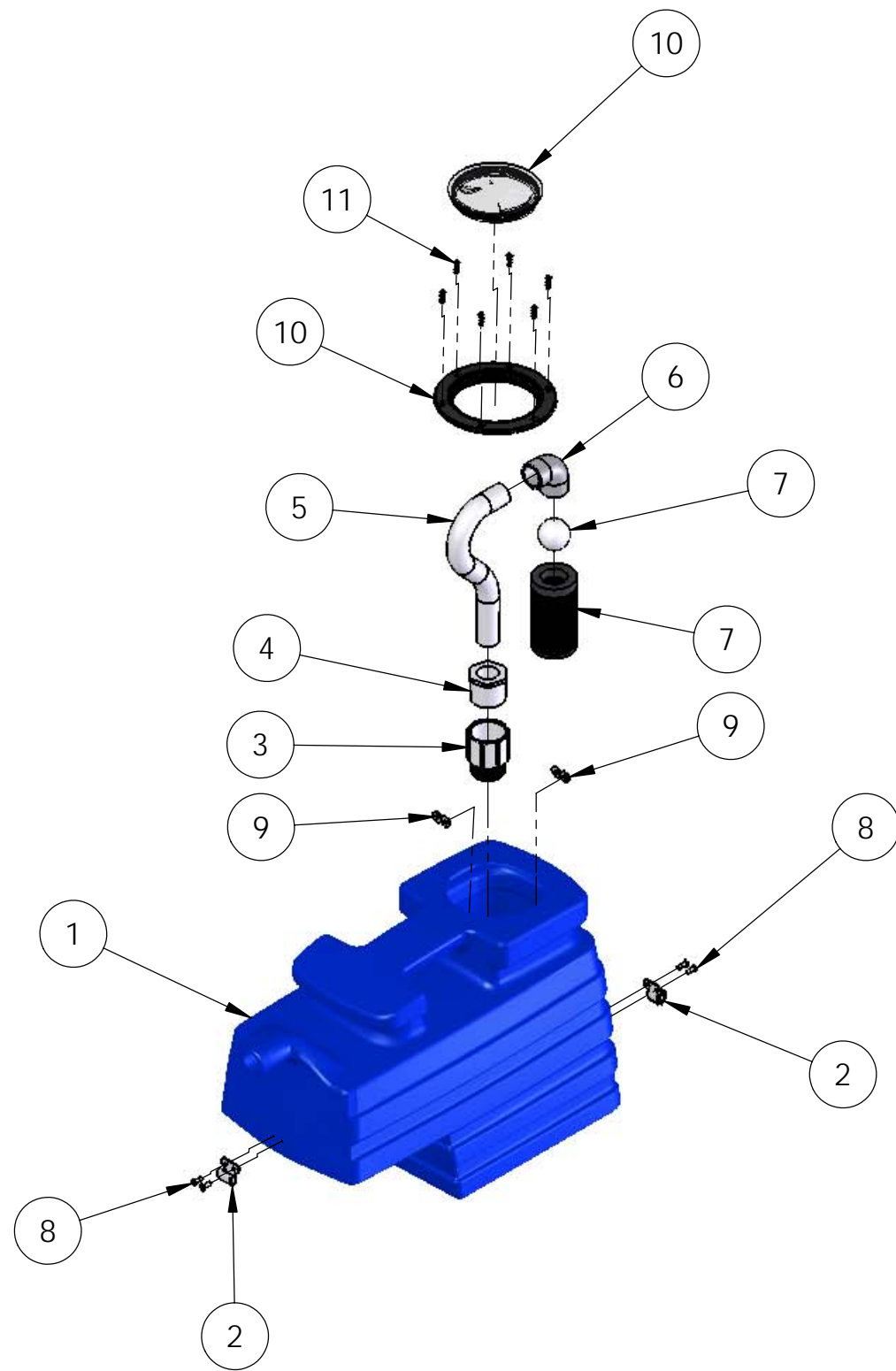
Returns are to be shipped postage prepaid to Crusader Mfg. Inc. Crusader shall not be liable for freight damage incurred during shipping. Package returns carefully.

Crusader's obligation under this warranty policy is limited to the repair or replacement of the pump/product. All returns will be tested per Crusader factory criteria.

No credit or labor allowances will be given for pumps or products returned as defective. Warranty replacement will be shipped on a freight allowed basis.

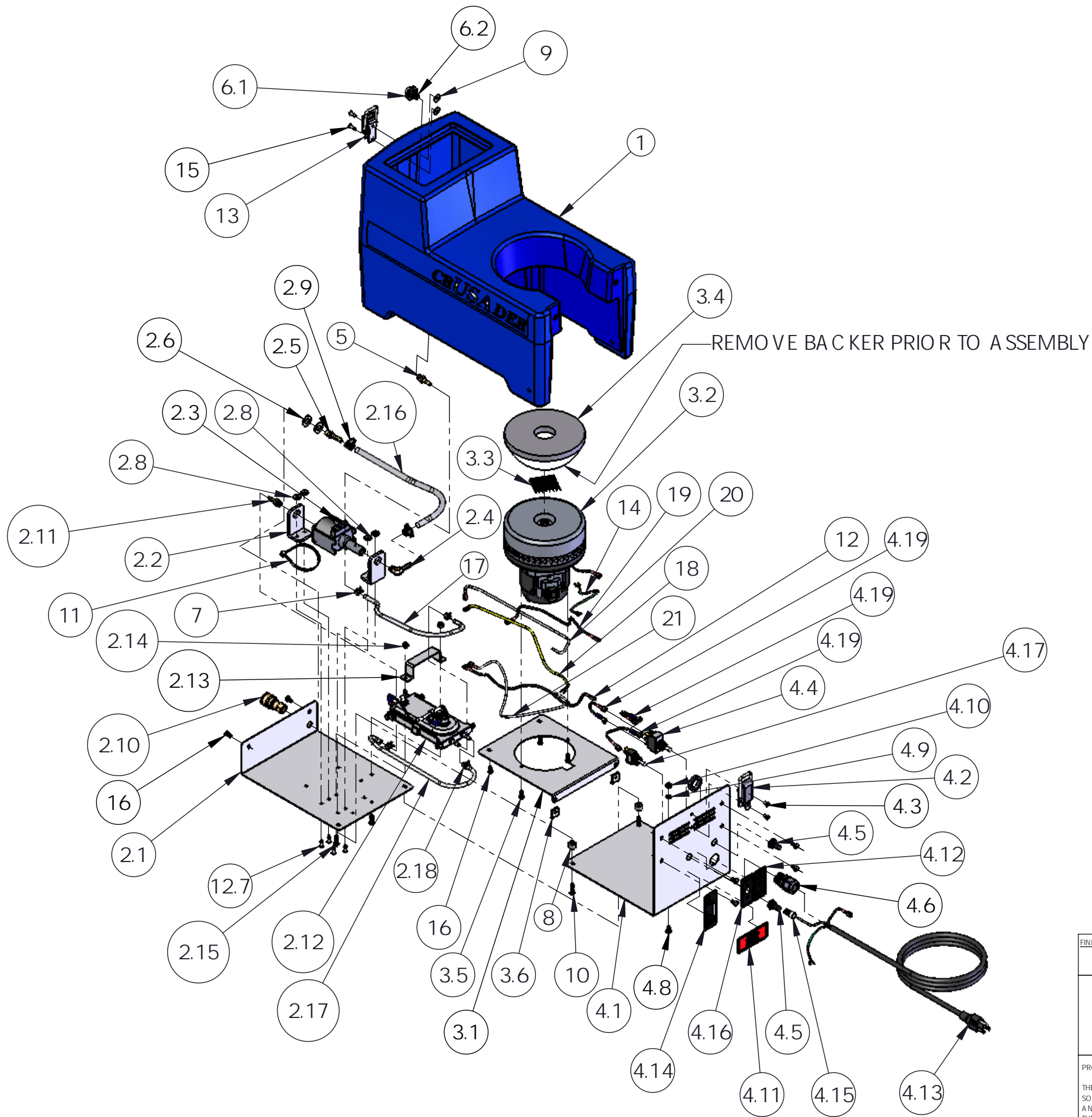
This limited warranty is in lieu of all other warranties, expressed or implied, and no other person is authorized to give any other warranty or assume obligation or liability on Crusader's behalf. Crusader shall not be liable for any labor, damage, or other expense, nor shall Crusader be liable for any indirect, incidental, or consequential damages of any kind incurred by the reason of the use or sale of any defective product or part. This limited warranty covers industrial products distributed within the United States of American and Canada.

Crusader Mfg. Inc.
2955 Lone Oak Circle, #8
Eagan, MN 55121
800-597-3336
(Fax) 800-998-7311
sales@crusadermfg.com



ITEM NO.	QTY.	UM	PART NUMBER	DESCRIPTION
1	1	EA	2901	RECOVERY TANK
2	2	EA	2907	STRIKE FOR THE LATCH
3	1	EA	2912	1 1/4" MPT FITTING
4	1	EA	2913	1 1/4" TO 3/4" REDUCER
5	1	EA	2911	3/4" STAND PIPE
6	1	EA	2914	3/4" RIGHT ANGLE ELBOW
7	1	EA	2909	BALL FLOAT SHUTOFF
8	4	EA	1001	RIVET - CLOSED END
9	4	EA	1002	3/16" WASHER FOR RIVET
10	1	EA	2910	PORT HOLE COVER ASSY
11	6	EA	1070	#8 X 3/4" COUNTERSINK SCREW

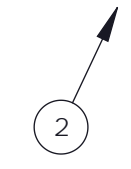
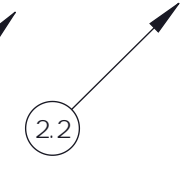
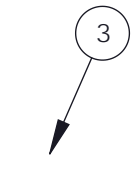
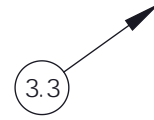
MATERIAL:		REV	DATE	BY	REVISION	
FINISH:		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			CRUSADER MANUFACTURING CORP.	
<p>THIRD ANGLE PROJECTION</p>		FRACTION ± 1/32			2955 LONE OAK CIRCLE #8, EAGAN, MN 55121	
		ANGLE ± 1°			TELEPHONE: 651-456-9100 FAX: 651-456-9191	
PROPRIETARY AND CONFIDENTIAL		X ± .02			TITLE RECOVERY TANK ASSEMBLY	
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		XXX ± .005			NAME RECOVERY TANK ASSEMBLY	
		ALL DIMENSIONS IN INCHES UNLESS NOTED			REV -	
		DRAWN	DH	DATE	SCALE	
		APPR.			1:4	
					DO NOT SCALE DRAWING	SHEET 2 OF 2



ITEM NO.	QTY.	UM	PART NUMBER	DESCRIPTION
1	1	EA	2900	SOLUTION TANK
2	1	EA	2902	50 PSI PUMP GROUP
2.1	1	EA	2902	FRONT PANEL
2.2	2	EA	2472	1 SET OF RUBBER PUMP BRACKETS
2.3	1	EA	2450	OSCILLATING PUMP
2.4	1	EA	2461	1/8" MPT X 1/4" RIG HT ANGLE HOSE BARB
2.5	1	EA	2460	1/8" MPT X 1/4" STRAIG HT HOSE BARB
2.6	2	EA	1061	3/8" WASHER
2.7	4	EA	1001A	RIVET - OPEN END
2.8	4	EA	1002	3/16" WASHER FOR RIVET
2.9	2	EA	2915	# 16 HOSE CLAMP
2.10	1	EA	2469	1/8" FEMALE COUPLER
2.11	1	EA	2927	1/8" MPT X 3/16" ST BRASS BARB
2.12	1	EA	2905	700 WATT HEATER
2.13	1	EA	2929	HEATER BRACKET
2.14	2	EA	1009	# 10 NYLON NUT
2.15	2	EA	1017	5/8 SS SCREW
2.16	1	EA	2918B	1/4" X 14" HOSE
2.17	1	EA	2925	3/16" X 15" HOSE - HEATER
2.18	2	EA	2915A	5/16" O.D. HOSE CLAMP
3	1	EA	MO TOR G ROU P - 85 INCH	
3.1	1	EA	2904 B	MO TOR PLATE
3.2	1	EA	2050	85" WATER LIFT MO TOR
3.3	1	EA	1043A	MO TOR SC REEN
3.4	1	EA	2453	MO TOR G ASKET W/ PSA
3.5	2	EA	1012	# 10 X 1/2" PHSMFPH-TYPE A
3.6	2	EA	1006	TINNERMAN SPEED NUT
4	1	EA	REAR PANEL G ROU P, HEATED	
4.1	1	EA	2903-2	REAR PANEL
4.2	1	EA	2906	LATCH
4.3	2	EA	1001	RIVET - OPEN END
4.4	1	EA	2920	3 POSITION SWITCH
4.5	2	EA	2922	SWITCH BOOT
4.6	1	EA	2428	STRAIN RELIEF AND NUT
4.8	1	EA	1023	# 10-24 X 3/8" SS PHMS
4.9	1	EA	1039	GROUND WASHER
4.10	1	EA	1009	# 10 NYLON NUT
4.11	1	EA	2035	WARNING DECAL
4.12	1	EA	2921	SWITCH DECAL (PUMP & MO TOR)
4.13	1	EA	2444	25' POWER CORD
4.14	1	EA	2451	NAMERPLATE
4.15	1	EA	1029	ORANGE WIRE NUT
4.16	1	EA	2928	SWITCH DECAL (HEATER)
4.17	1	EA	2107	TOGGLE SWITCH
4.19	3	EA	1074	4" JUMPER W/ DOUBLE & FEM TERMINALS
5	1	EA	2927	1/8" MPT X 3/16" ST BRASS BARB
6.1	1	EA	2908	SMALL SUC TION SC REEN
6.2	1	EA	2916	1/8" MPT NIPPLE
7	2	EA	2915A	5/16" O.D. HOSE CLAMP
8	2	EA	1034	3/8" SPACER
9	2	EA	1002	3/16" WASHER FOR RIVET
10	2	EA	1021	# 10-24 X 3/4" SS PHMS
11	1	EA	1057	7 1/2" CABLE TIE
12	1	EA	1073A	15" BLACK LEAD W/ 2 FEM TERMINALS
13	1	EA	2906	LATCH
14	1	EA	1041	GROUND LEAD
15	2	EA	1001	RIVET - CLOSED END
16	8	EA	1023	# 10-24 X 3/8" SS PHMS
17	1	EA	2926	3/16" X 11" HOSE
18	1	EA	1041A	14" GRND LEAD W/ # 10 RING & FEM TERMINAL
19	1	EA	1073A	15" BLACK LEAD W/ 2 FEM TERMINALS
20	1	EA	1072	10" WHITE LEAD W/ 1 FEM TERMINAL
21	1	EA	1072A	15" WHITE LEAD W/ 1 FEM TERMINAL

REV		DATE		BY		REVISION	
<p>UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: FRACTION ± 1/32 ANGLE ± 1° X ± .02 XX ± .01 XXX ± .005 ALL DIMENSIONS IN INCHES UNLESS NOTED</p>							
<p>THIRD ANGLE PROJECTION</p>				<p>CRUSADER MANUFACTURING CORP. 2955 LONE OAK CIRCLE #8, EAGAN, MN 55121 TELEPHONE: 651-456-9100 FAX: 651-456-9191</p>			
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DRAWN		DATE		SCALE		SHEET	
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<p>NAME</p>				DATE		REV	
B				3000B-HEAT SOLUTION TANK ASSY		-	
<p>NAME</p>				DATE		REV	
DO NOT SCALE DRAWING				SHEET 2 OF 2			

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	4054	8' VACUUM HOSE WITH CUFFS	1
1.2	4056A	HOSE CUFF, 1-1/2" TO 1"	1
1.3	4057A	HOSE CUFF, 1-1/4" TO 1"	1
2	3059	HAND TOOL ASSEMBLY	1
2.2	2474	HAND TOOL "A" VALVE	1
2.3	2463	8002 SPRAY JET WITH O-RING	1
2.4	2474A	HAND TOOL VALVE HANDLE	1
2.5	2485	SPRAY JET RETAINER PLATE WITH SCREWS	1
3	4055	1/4" x 8' SOLUTION HOSE	1
3.3	2468	1/8" MALE COUPLER	1
4	1057	7 1/2" CABLE TIE	4



MATERIAL:

FINISH:

THIRD ANGLE PROJECTION

PROPRIETARY AND CONFIDENTIAL

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 .X ± .02
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 .XXX ± .005
 ALL DIMENSIONS IN INCHES UNLESS NOTED

CRUSADER MANUFACTURING CORP.
 2955 LOHNE OAK CIRCLE #8, EAGAN., MN 55121
 TELEPHONE: 651-456-9100 FAX: 651-456-9191

TITLE: **HAND TOOL WITH HOSE ASSEMBLY**

SIZE: **B** NAME: **3050** REV: **01**

SCALE: **1:4** DO NOT SCALE DRAWING SHEET 1 OF 1