

Crusader 2425 Handle & Wheel Kit Assembly Instructions

1. Tip the air mover on its nose so that the cord wrap is facing up.
2. Make sure that the handle is compressed all the way together as it is shipped.
3. Center the handle on the cord wrap with the bottom edge of the handle up snug against the bottom of the cord wrap. Make sure that it is centered side to side and is tight up against the bottom of the cord wrap.
4. With a phillips screwdriver, put the 2 screw with the larger washer into the 2 holes with the larger opening and screw the self tapping screws in until they are tight. Do NOT over tighten and strip out the screws. Use a manual screwdriver not a powered one to prevent stripping out the screws. Then take the 2 screws with the smaller washers and mount in the holes with the smaller openings. Once again, do NOT over tighten and strip out the screws. If you do strip out the screws, you can move the handle over a bit to one side and screw it in.

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